Dart Aerospace Ltd. Thursday, 3/13/2008 10:18:06 AM Kim Johnston User **Process Sheet** : RESTRICTOR FITTING **Drawing Name** Customer : CU-DAR001 Dart Helicopters Services Job Number : 37915 Estimate Number : 10928 : D2005013 Part Number P.O. Number D2005 REV C : 3/13/2008 S.O. No. : **Drawing Number** This Issue : N/A Prsht Rev. : NC Project Number : // : SMALL /MED FAB : C First Issue Type **Drawing Revision** : 33766 Previous Run Material **Due Date** : 3/28/2008 Qty: 5 Um: Written By Checked & Approved By : Est. Re-format DM/EC Comment **Additional Product** Job Number: Description: Seq. #: Machine Or Operation: Union, Bulkhead-M-Flare 1.0 AN8328J Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s) Elbow, Bulkhead-M-Flare Pick: Qty Part Number Description Batch 1 AN832-8J fitting D2005003 2.0 Restrictor Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s) Restrictor Pick: Qty Part Number Description D2005-003 Restrictor SMALL FAB 1 3.0 SMALL & MEDIUM FAB RESOURCE 1 Comment: SMALL / MED FAB Machine elbow P/N: AN833-8J per Dwg. D2005-013 Press fit D2005-003 restrictor in place as per Dwg. D2005-013

Note: (15° chamfer towards inside of fiting)

Stake restrictor in place using clean ballpeanhammer to tap down edge.

Polish smooth finish Scribe P/N: D2005-013

INSPECT WORK TO CURREN

Comment: INSPECT WORK TO CURRENT STEP



4.0

QC5

08-04-01

Each

	WC	RK ORDER CHANGES	<u> </u>				
PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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	The State of						
PAR #:	Fault Categ	ry:	NCR: Yes	No DQ	A :	_ Date: _	
			QA: N	I/C Close	d:	_ Date: _	
	WORK ORDE	R NON-CONFORMAN	CE (NC	₹)			
Description of NC		orrective Action Section	В	Verifi	cation	Approval	Approval
Section A Init	Initial Chief Eng	Action Description Chief Eng				Chief Eng	QC Inspector
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DATE		Description of NC	Corrective Action Section B			Verification	A1	A			
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector			
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NOTE: Date & initial all entries

Date: User:

Thursday, 3/13/2008 10:18:06 AM

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: RESTRICTOR FITTING

Job Number: 37915

Part Number: D2005013

Job Number:



Seq. #:

Machine Or Operation:

Description:

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:_

6.0





Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



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Dart Aerospace	Ltd
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W/O:		WORK ORDER CHANGES									
DATE	STEP	STEP		PRO	CEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	:										
Part No	•		PAR #:	Fault Category:	NCF	R: Yes	No DQ	A:	Date:		
						QA:	N/C Close	d:	_ Date: _		

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
	STEP	Description of NC		Corrective Action Section B			Ammanual	Annessal			
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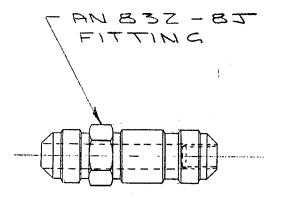
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CHECKED	APPROVED	DZOS-O/S SHEET 1 OF	_
DATE 96.04	·1)	THE SOUR RESTRICTOR B'HEAD FIT'S	

RELEASED 17/09/03 DS

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DRILL II HH DIA X.500 AS SHOWN D ZOOS-003 FORCE FIT AS SHOWN AND STAKE

IN PLACE.

DETAIL OF DZ005-013

SCALE 1:1

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